

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	DRAWING #	QTY.
1	BO-1/4 FW	1/4" FLAT WASHER		STOCK	4
2	BO-1/4 HNN	1/4" NYLON NUT		STOCK	10
3	BO-1/4x1-1/2 HCS	BOLT 1/4x1-1/2		STOCK	3
4	BO-1/4x3/4 HCS	BOLT 1/4x3/4		STOCK	4
5	BO-1/4x5 HCS	BOLT 1/4x5		STOCK	1
6	BO-8-32 HNN SS	NUT 8-32		STOCK	1
7	BO-8-32x1 HCS	BOLT 8-32 x 1		STOCK	1
8	BO-WOS-1/4-20	WELD ON BOLT STUD 1/4-20		STOCK	2
9	FP-HF-DISC8-CLAMP BRKT	HYDRA-FEEDER 8" DISC CLAP BRKT	12ga HRS	30-2407	2
10	FP-HF-DISC8-BASE BRACKET	HYDRA-FEEDER 8" BASE BRACKET	12ga HRS.	30-2409	1
11	FP-HF-DISC8-CLAMP COLLAR	HYDRA FEEDER 8" DISC. CLAMP	PIPE 8x10ga WALL	LENGTH: 4" RIPPED INTO	1
12	FP-HF-DISC8-FLAP	HYDRA FEEDER DISC. 8 FLAP	12ga HRS	30-2406	1
13	FP-HF-DISC8-FLAP BRKT	FLAP BRACKET HYDRA FEEDER8" DISC.	12ga HRS.	30-2408	2
14	FP-HF-DISC8-SB	HYDRA FEEDER 8" DISC. SIDE BRKT	12ga HRS	30-2404	2
15	FP-HF-DISC8-SPOUT	HYDRA FEEDER DISC. 8 SPOUT	12ga HRS	30-2410	1
16	FP-HF-SPOUT-EXT	SPOUT 8" EXTENSION, HF1200 & HF1800	PIPE 8 X 10ga WALL	30-2427	1
17	HD-MAG 84 X 50-100	MAG 84 X 5 X 100		STOCK	1
18	VA-90295A140	1/4" NYLON WASHER		STOCK	2

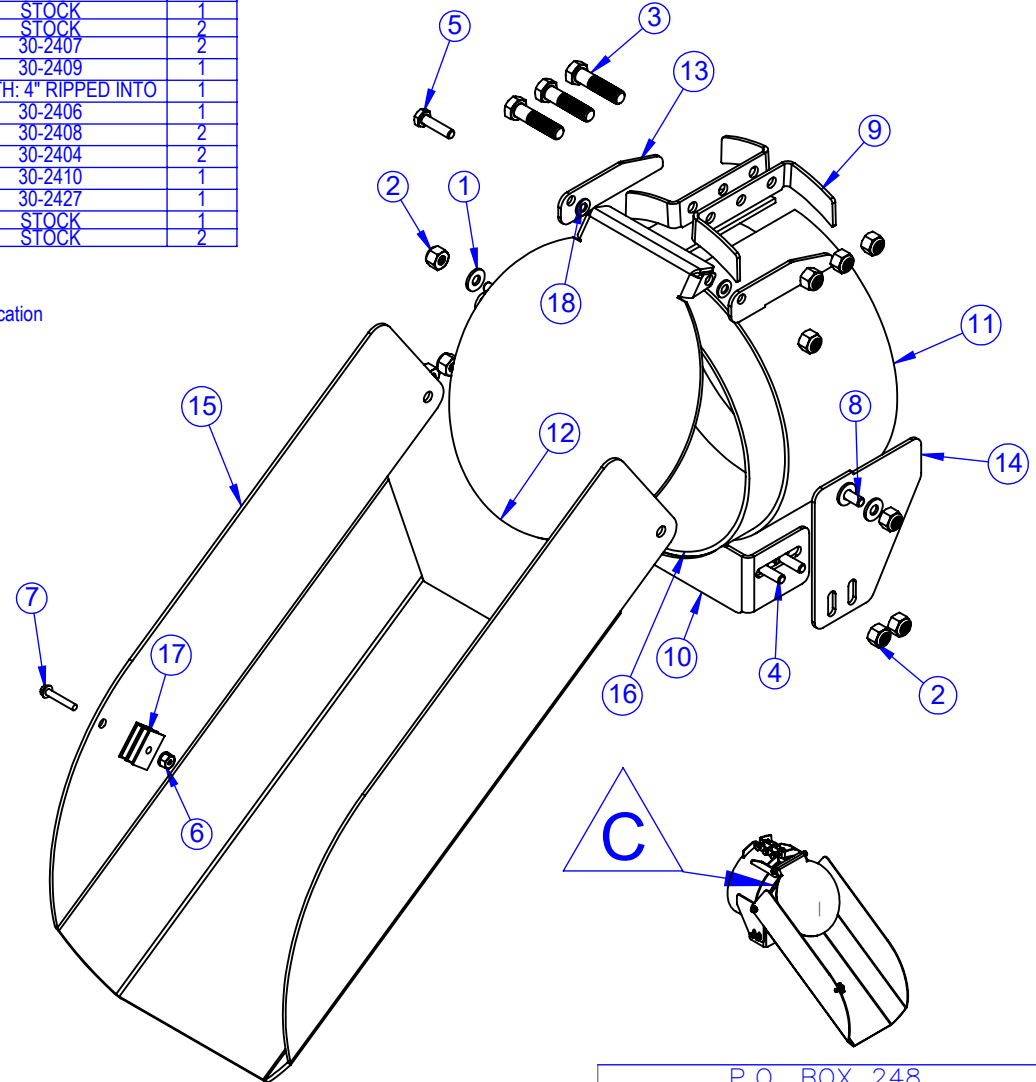
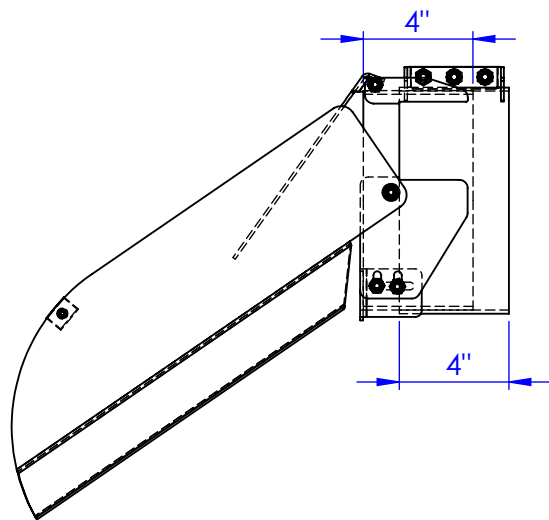
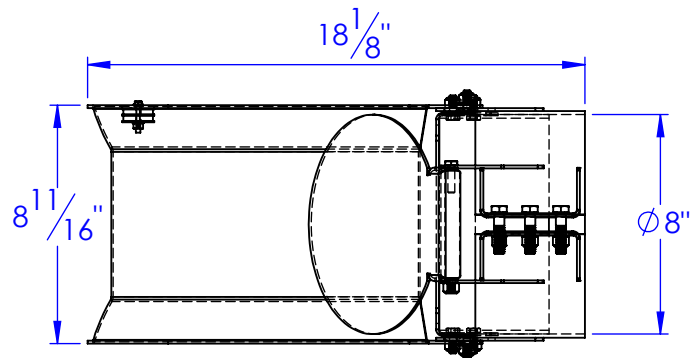
REVISIONS			
REV.	DESCRIPTION	DATE	
B	UPDATED BOM	5/21/2012	
C	SWITCH 8DIA EXTENSION 4 w/ FP-HF-SPOUT-EXT	10/8/2022	HP

DRAWING LOCATION:

M:\Drawings\Heath Information\Triple C\ST TC DWG SW\30 HYDRA FEEDER\0400 HF Options\1400 Fabrication

ASSEMBLY LOCATION:

M:\Drawings\Heath Information\Triple C\ST TC DWG SW\SW MODELS\FP-HF



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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16$
ANGULAR: MACH ± 1 BEND $\pm$
TWO PLACE DECIMAL ± 0.10
THREE PLACE DECIMAL ± 0.05

MATERIAL ---
DO NOT SCALE DRAWING

NAME	DATE
DRAWN HEATH	11/18/11
PART #	
ASM #	HF-KHF-DISC8
COMMENTS:	

**KIT 8" DISCHARGE
HYDRA FEEDER**

P.O. BOX 248,
SABETHA, KS 66534



SIZE A	DWG. NO. 30-1408 C	REV. C
SCALE: 1:7	WEIGHT: 19.29	SHEET 1 OF 1